

# **RAPTOR - TRUCK BED LINER - TINTABLE**

U-POL'S RAPTOR Truck Bed Liner is a 2K paint designed for applying to the rear bed of pick up trucks. The urethane formulation dries rapidly and provides excellent UV protection. Users can control the pot life and drying times by choosing different speeds of U-POL hardeners.

Raptor is also available in a Black (please see product code below)

#### **BENEFITS:**

- Easy to use simply fill shake shoot
- Enough material to re-spray the largest truck beds
- No need to wax after application
- Abrasion & stain resistant
- Protects against rust, corrosion salt, damp & extreme temperatures
- Waterproof, flexible, helps deaden sound & vibrations
- Apply with shutz gun, roller or brush to obtain different textures
- Provides excellent adhesion

## KIT CONTENTS:

4 x 750ml Truck Bed Liner Base 1 x 1L System 20 Hardener of choice Total Kit = 4 liters or 1.06 US Gallons

## **MIXING RATIO:**

3:1 Truck Bed Liner Base: System 20 Hardener of choice

Up to 10% Basecoat Tinter

Reducer: recommend fast reducer System 2042 up to 10% as required to reduce the texture.

## **SPECIFICATION:**

Pot life at 68°F / 20°C: 60 minutes.

Touch Dry at  $68^{\circ}F$  /  $20^{\circ}C$  : <1 hour subject to film build.

Light duty: 2-3 days at 68°F/ 20°C. Regular duty: 5-7 days at 68°F/ 20°C.

Coverage: 125 square foot per US Gallon (mixed).

# **PREPARATION:**

U-POL's Truck Bed Liner can be applied to most original manufacturers finishes. The surface should be lightly scuffed, and free from dirt and rust. For best results bare metal should be treated with a suitable etch primer e.g. U-POL ACID#8 (UP0776/ UP0741)

### APPLICATION:



Step 1 / Activate the Truck Bed Liner.

FILL hardener to level A (see diagram above) of the bottle (this equates to 250ml of System 20 Hardener). Add basecoat tinter to level B indicated in the diagram above (this equates to 10% of basecoat tinter by volume).

Replace cap and **SHAKE** the bottle filled with hardener and basecoat vigorously for 2 minutes. Remove cap and check that the colour has been mixed uniformly and to the shade desired. Shake again if necessary.

**SHOOT** - Remove cap and attach to the U-POL Shutz gun with air pressure 2.76 -4.82 BAR (40-70 PSI). Apply to truck bed with an even sweeping motion to obtain the required texture.

Subsequent coat(s) can be applied observing a 60 minute flash off period between coat(s).

Future touch-ups can be carried out after simply cleaning and degreasing the surface.

Reducing the flash off times, excessive film build and/or reduced temperatures will retard the drying times.

Customized finishes can be achieved by first applying one colour, allowing to flash off, then overcoating with a second colour, increasing the distance from the truck bed and the speed of coverage to provide a multi coloured finish..

# **CLEANING:**

All equipment should be thoroughly cleaned with gun wash immediately after use.

# NOTE:

Do not use in extreme cold or hot temperatures. Ideal application temperature is 68°F (20°C) with humidity of less than 60%. Do not place heavy loads on the surface until the truck bed liner is fully cured. Coverage and hiding depends on the basecoat used. Some basecoats will perform better than others

#### PRODUCT CODES:

Product Code	UP Number	Description	Case quantities
RLB/S4	UP0820	Raptor Liner BLACK 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2
RLB/SV4 (2.1 VOC version)	UP0820V (2.1 VOC version)	Raptor Liner BLACK 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2
RLT/S4	UP0821	Raptor Liner TINTABLE 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2
RLT/VS4 (2.1 VOC version)	UP0821V (2.1VOC version)	Raptor Liner TINTABLE 4L pack (4 x 750ml truck bed liner base + 1L of System 20 hardener)	2